

# MED-AMB 10

## Biocompatible Rigid

A rigid, amber material for applications requiring biocompatibility, translucency and/or thermal resistance



### Applications

- General medical applications requiring biocompatibility, sterilization and/or thermal resistance
- Surgical drill guides, splints
- Parts requiring rigidity with high temperature resistance
  - Fluid handling manifolds
  - Elevated temperature testing
- Parts with high definition details
  - Threaded assemblies
- Visualization and fluid flow models



### Physical Properties

Colour	Amber
Type	ABS

### Liquid Material

Solid Density (g/cm <sup>3</sup> )	1.20
Layer Thickness (mm)	0.05

### Mechanical Properties

		TEST/ISO
Tensile Strength (MPa)	69	ASTM D638
Tensile Modulus (MPa)	2760	
Elongation at Break (%)	4	
Flexural Strength (MPa)	111	ASTM D790
Flexural Modulus (MPa)	2810	
Notched Izod Impact Strength (J/m)	18	ASTM D256
Unnotched Izod Impact Strength (J/m)	220	ASTM D4812
Heat Deflection Temperature (°C)		ASTM D648
@ 0.45 MPA	119	
@ 1.82 MPA	94	
Co-efficient of Thermal Expansion (µ/m°C)		ASTM E831
<Tg	84	
>Tg	177	
Glass Transition (Tg)	110°C	ASTM E1640
Shore Hardness	84D	ASTM D2240
Water Absorption (%)	0.26	ASTM D570

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